A new exciting year is approaching, and I would like to give you a glimpse of what we have ahead of us in 2018.

Our Style Advisor concept has been successfully received by the market and together with an innovative and modern product portfolio, based on new and upcoming trends, we have strengthened our position as one of the leading brands within the hardwood flooring market.

To continue building our brand and to bring value for our customers I can promise that we continuously focus on improvements in all we do.

Last year we introduced our unique ultra matt lacquered surface - Live Pure. I am glad to see that the market has responded extremely positive to this new and innovative surface. In addition to traditional marketing, with advertising in printed magazines, brochures and samples - we have been even more focused on digital marketing and have used this in a broader sense to reach the end consumer. The experience from this is very positive, and we will with certainty utilize this more in 2018.

It seems clear that others in our line of business are getting more focused on styles and trends. For me this is a clear evidence that the direction we have chosen is the right one and that we will stick with it. Hopefully, together we can continue our development – in order to be even better than today!

We in BOEN are committed to keep following trends and market demands, this means for 2018 we can promise new products. “Essential” is a trend that holds a strong place in the market right now and to meet this demand, we have developed a range called “Handcrafted”, these products highlight natural imperfections instead of hiding them. You will find “Handcrafted” products within almost all our Styles.

In order to make sure that the end consumer will get a perfect floor, we are working on updating our program of skirting and stair noses and together with our R&D department, we have developed a new and revolutionary production technique we call “Origami Tech” – inspired by the Japanese paper art Origami. The result is a new unique product, I am sure you will like it!

In 2017 we invested in a new production plant in Croatia and are continuing to invest and develop the facilities to become one of the most cutting edge production facilities in Europe. This allows BOEN to meet the growing volume demands.

We look forward to continue our journey with you, and wish us all a successful 2018.

Best wishes

GEIR WÅLAND
President of the BOEN brand

boen.com
WHAT’S NEW?

Every year BOEN aims to improve and renew its assortment. Our goal is to always be updated and inspiring. Thanks to our brilliant Product Development team, we are proud to present this year’s news.

LIVE PURE ADDITIONS

The market has shown high interest in this amazing new surface treatment. Due to the growing trend for natural materials we feel Live Pure will become even more of a demand from our end-consumers. To ensure that we stay a leading company in this segment of the wooden flooring industry, we have some new and exciting additions that we are happy to present to you. The floor assortment for Live Pure oak has been further increased with the new addition of oak Vivo planks. Vivo gives you a rich spectre of colours, with the structure and elements of large knots. We also present new widths of 181 mm Andante and Animoso planks. We have two new Live Pure surfaces in the Finesse and Maxi formats, and we are also happy to introduce the brand new Oak Pale White, that should fit in well with consumers looking for very characteristic, yet light coloured floors.

NEW BRUSHED SURFACES

We are now happy to introduce an improved brushing surface - that looks and feels smoother and more natural.

The technique consists of deep brushing, in a more distinguished way, which gives the floor more character. Our goal was to maintain existing colours and only improve the brushing, so there will be no colour changes, and with this technique we have completely eliminated the chance of splinters. You can find the new updated products in the pricelist marked with the “brushed” icon in the table.

STAIR NOSES

BOEN is proud to introduce our new stair nose production technology. It is inspired by the Japanese folding technique Origami, and has been given the name “Origami Tech”. The technology combines the precision of the Origami technique with the stability and tougheness of our parquet floors.

We present a wide range of stair noses, with all the BOEN colour and surface treatments available, along with a wide variety of profiles and additional features. We have improved the strength of the edges with a new round design, that provides better protection. The new stair noses fit all type of stairs and there is a tread side-cover for open stairs. You can find the items that we keep on stock in this pricelist, but please keep in mind that this is not a limitation- your new stair noses can match any floor from our assortment.

For more information please see page 43.
HANDCRAFTED

Last year we introduced our Handcrafted product range. This year, we want to dedicate our resources to highlight the qualities that make these rustic floors special. The focus is on craftsmanship and tradition, and we are proud of the strong wood floors we have created.

The Handcrafted products are based on the interior trend “Essential”, that focuses on the key elements: ancestor feeling, nature, handmade, back to the essentials, and raw. Due to this, our Handcrafted products have a unique combination of the natural, rough, and authentic look that brings character to the floors.

The Handcrafted assortment provides beautiful colour variations so the customer can choose exactly which floor fits their style perfectly.

SKIRTINGS

A parquet floor is complete when matching skirtings are installed with them. We offer a wide variety of skirtings that match the colour needs for all our customers.

In addition to our already wide range, we are happy to introduce a new veneered skirting line. Our skirtings come in all of BOEN’s flooring colours and surfaces. For the impression of a bigger room, matching skirtings and flooring, will complement the look. With a wide range of skirtings, we are sure you will be able to find one matching your BOEN floor.

A full list of skirtings can be found on page 40-42.

FOLLOW US ON SOCIAL MEDIA

Get the latest news and activities!
New products, technical information and tips, inspiration and blogs to help you to achieve your dream interior style.

Due to assortment assessment, some products have been removed from the assortment.
In this issue of the pricelist you will no longer find:
From Fashion:
- Oak Shabby Cream, Oak Shabby White;
From Longstrip:
- Ash Andante white oiled, Beech Andante oiled;
From Prestige:
- Smoked Oak Baltic, Oak Rustic, Ash Baltic oiled;
From Traffic:
- Beech Contract, Maple Contract oiled;
From Maxi and Finesse:
- Oak Nature beveled Live Matt, Oak Rustic beveled Live Matt, Jatoba in all formats.

WE ARE CANCELING

If you want to know more about these floors, check out www.boen.com/handcrafted

The Handcrafted assortment provides beautiful colour variations so the customer can choose exactly which floor fits their style perfectly.

Jatoba
Oak Espressivo
Oak Espressivo white
Oak Epoca
Oak Vintage White
Oak Antique Brown

Jatoba
Oak Andante white, Plank Castle
Live Pure

Oak Andante white, Plank Castle
Live Pure

Oak Andante white, Plank Castle
Live Pure

Oak Andante white, Plank Castle
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Oak Andante white, Plank Castle
Live Pure

Oak Andante white, Plank Castle
Live Pure

Oak Andante white, Plank Castle
Live Pure
BOEN GRADINGS

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.

<table>
<thead>
<tr>
<th></th>
<th>CALM</th>
<th>LIVELY</th>
<th>RUSTIC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adagio, Select</td>
<td></td>
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</tr>
<tr>
<td>Andante, Nature</td>
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<tr>
<td>Basic, Concerto, Contract, Finale</td>
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<tr>
<td>Animoso, Bellevue, Country, Forte, Rustic</td>
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<tr>
<td>Marcata, Baltic, Traditional</td>
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<tr>
<td>Canyon, Vivo</td>
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</tbody>
</table>

Wood is a product of nature – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

CALM
Consistent growth; only small knots; standing or lying year rings.

LIVELY
Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.

RUSTIC
Structure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.

MAKE SURE YOU ENJOY YOUR HARDWOOD FLOOR FOR A LONG TIME TO COME

Hardwood floors made from real wood react to climatic conditions and are subject to natural wear and tear. We make sure that your hardwood floor can meet all the challenges of everyday life and withstand climatic conditions the whole year round.

ALWAYS A GOOD CHOICE: 3-LAYER PARQUET FLOORING

1. Top Layer
   Environmentally friendly use of fine woods only for the top layer. Did you know that six 3-layer hardwood floors can be made from one solid wood floor?

2. Middle Layer
   Carefully selected strips made of spruce, with standing or half-standing year rings, offer high dimensional stability.

3. Bottom layer
   The underlay of spruce veneer is manufactured from one piece and allows stable back pull.

BOEN X-PRESS – THE RAPID LOCKING TECHNOLOGY

Take advantage of the BOEN X-press locking system on the short ends of the boards of all BOEN Clic products.

- Best choice for floating installation.
- A quicker and easier way to install single boards without tools.
- Significantly reduces installation time.
- The clear Clic sound lets you know when installation is complete.
- Also suitable for full-surface gluing onto the sub-floor.

BOEN QUALITY

We produce parquet flooring with top level of quality. With a monitoring system that checks every aspect of production, we are so sure our production meets the highest standards of quality that we give a 25-year warranty. Please check our website at boen.com for complete information.

FIRST AID FOR YOUR FLOOR

For scratches or marks, special repair sets are available.
- More information can be found at boen.com.
- If the surface of your floor has lots of visible marks on it after a number of years, it can easily be sanded and ressealed or oiled. Contact your hardwood floor installer.
EXQUISITE

HANDCRAFTED

A new product range from BOEN where our craftspeople have purposely textured by hand the surface of each floor, creating one of a kind wooden floor:

Handcrafted

- Each board’s distinctive features are enhanced by hand, to give the floor an authentic look.
- Floor heating systems: Suitable.
- Performance classification (detailed info on page 52): 1-2
- Fire protection classification: Dfl-s1
- Dimension: 14 x 138 / 181 / 209 x 2200 mm
  - Top layer: ca. 3.5 mm
  - Middle layer: 8.8 mm
  - Bottom: 1.7 mm

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Features</th>
<th>Width of boards</th>
<th>Live Natural brushed</th>
<th>m²/Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak Expressive</td>
<td>brushed, 2V bevel</td>
<td>138 mm</td>
<td>GBG8ZXFD</td>
<td>63.90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>181 mm</td>
<td>GBG82ZXFD</td>
<td>69.20</td>
</tr>
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<td></td>
<td></td>
<td>209 mm</td>
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<tr>
<td>Oak Expressive white*</td>
<td>brushed, 2V bevel</td>
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<td>GBG8D2ZXFD</td>
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<tr>
<td></td>
<td></td>
<td>209 mm</td>
<td>GBG8G2ZXFD</td>
<td>70.20</td>
</tr>
<tr>
<td>Oak Epoca*</td>
<td>handcrafted, deep brushed, 4V bevel</td>
<td>209 mm</td>
<td>SLGVZXW0</td>
<td>104.00</td>
</tr>
<tr>
<td>Oak Vintage White*</td>
<td>handcrafted, deep brushed, 4V bevel</td>
<td>209 mm</td>
<td>SDGVZXW0</td>
<td>105.00</td>
</tr>
<tr>
<td>Oak Antique Brown*</td>
<td>handcrafted, deep brushed, 4V bevel</td>
<td>209 mm</td>
<td>SNGVZXW0</td>
<td>105.00</td>
</tr>
</tbody>
</table>

Info

Cavities, cracks and marks in the surface are part of the product and form its specific character.
The products can contain big knots, cracks, and filled defects which have been worked out by hand.
*The top layer thickness can fall below 3.5 mm caused by the handcrafting. Subsequent knots.
Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². All boards in the pack have a length of 2200 mm.
We can only deliver complete packages.
Plank 181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.6 m². All boards in the pack have a length of 2200 mm.
We can only deliver complete packages.
Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². All boards in the pack have a length of 2200 mm.
We can only deliver complete packages.

Special

These new products feature cracks and knots plus have been textured by hand, enhancing them further thus creating a one of a kind full of character wood floor giving a lived-in appearance.

Natural Surface

Using the traditional technique our hardwood flooring boards are finished with Natural Oil and air dried. This way, they are perfectly protected and the lively character of the wood is maintained.
Large and impressive rooms in private or public buildings invite you to make a special feature of the floor. Chalet and Chaletino are perfect for this task: exceptionally large formats are individually cut so that each floor ensures that a room is presented in its best light.

**EXQUISITE**

**CHALET AND CHALETINO**

Chalet and Chaletino

These attractive planks convince by means of their outstanding length and width.

- **Floor heating systems:** Suitable.
- **Performance classification** (detailed info on page 52): 2–3
- **Fire protection classification:** Dfl-s1

**Dimension:**

- Chalet
  - Top layer: ca. 4.5 mm
  - Width: 200/ 250/ 300/ 350/ 395 mm
  - Length: 2000 - 4000 mm
  - Board thickness: 20 mm

- Oak Nature
  - Transparent oiled
  - Chaletino
  - EICY3KFD 185.20

- Oak Nature white
  - Pale white pigmentation
  - Chaletino
  - EICY3MFD 192.20

- Oak Traditional
  - Pure oak in a rustic grade
  - Chaletino
  - EICX4KFD 133.20
  - EICX4MFD 164.80

- Oak Traditional white
  - Pale white pigmentation
  - Chaletino
  - EICX4MFD 136.30
  - EBCX4KFD 167.90

- Oak Old Grey
  - Brushed, whitewashed appearance
  - Chaletino
  - OGCH4MFD 140.20
  - OGCH4KFD 171.80

**Type of wood**

- Features
- Format
- Ground, raw
- Live Natural unbrushed
- Live Natural brushed
- Article no.
- m² m²
- 2
- Net price

- Oak Nature: transparent oiled
- Chaletino: EICY3KFD 185.20
- Oak Nature white: pale white pigmentation
- Chaletino: EICY3MFD 192.20
- Oak Traditional: pure oak in a rustic grade
- Chaletino: EICX4KFD 133.20
- Oak Traditional white: pale white pigmentation
- Chaletino: EICX4MFD 136.30
- Oak Old Grey: brushed, whitewashed appearance
- Chaletino: OGCH4MFD 140.20

**INFO**

All products in the Chalet collection are made to order.

- Chaletino: 1 pack = 2 boards = 1.65 m² = 18 kg, 1 pallet = 30 packs = 49.50 m² = 540 kg.
- We can only deliver complete packages.

**Subjacent knots.**

**CHALET**

BOEN Chalet boards are individually manufactured. We develop a proposal for the optimum composition of different board widths and lengths according to your room drawing. Only after your confirmation and the confirmation of your customer we start the production of these valuable boards.

**CHALETINO**

The attractive planks measuring 2750 mm length by 300 mm width accentuate the size of large room situations. The 1 mm x 45° micro-bevel on all 4 sides emphasises the generous length and width of these large planks.

[Image of Chalet and Chaletino]

[Image of Oak Nature]

[Image of Oak Nature white]

[Image of Oak Traditional]

[Image of Oak Traditional white]

[Image of Oak Old Grey]
INFO

All products in the Chalet collection are made to order.

Chaletino: 1 pack = 2 boards = 1.65 m² = 18 kg, 1 pallet = 30 packs = 49.50 m² = 540 kg.
We can only deliver complete packages.

Subject knots.

---

### Type of wood

<table>
<thead>
<tr>
<th>Features</th>
<th>Format</th>
<th>Live Natural brushed</th>
<th>Live Natural unbrushed</th>
<th>Article no.</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
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<td></td>
<td>ORCX4MFD</td>
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<td>Oak Pearl</td>
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<tr>
<td>Pearl white pigmented</td>
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<tr>
<td>Chaletino</td>
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<tr>
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<td></td>
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<td>OPCX4MFD</td>
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<td>Chaletino</td>
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<tr>
<td>Oak Sand</td>
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<td>XHCY4MFD</td>
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<td>XHCX4MFD</td>
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<td>Chaletino</td>
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<td>Oak Antique</td>
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<td>EACYVKFD</td>
<td>135.20</td>
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<tr>
<td>With antique stain</td>
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<td>EACXVKFD</td>
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<tr>
<td>Chaletino</td>
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<tr>
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<td></td>
<td></td>
<td>XHCXVKFD</td>
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INFO

All products in the Chalet collection are made to order.

Chaletino: 1 pack = 2 boards = 1.65 m² = 18 kg, 1 pallet = 30 packs = 49.50 m² = 540 kg.
We can only deliver complete packages.

Subject knots.

---

![Oak Traditional, Chalet](image)
EXQUISITE

Fashion 209 mm

- Exclusive 209 mm oak planks with special surface finish, available in a wide range of colours.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Dimension: 14 x 209 x 2200 mm
  - Top layer: ca. 3.5 mm
  - Middle layer: 8.8 mm
  - Bottom layer: 1.7 mm

**Type of wood** | **Features** | **Article no.** | **Live Natural**
--- | --- | --- | ---
Oak Indian Summer | Knots with black filler, transparent oiled, 2V bevel | SAGV9KFD | 93.70
Oak White Nights | Knots with black filler, white pigmented oiled, 2V bevel | SBGV9KFD | 92.20
Oak Mystic Jungle | Sawn pattern with cold brown colour shade, 4V bevel | SFGV4KWD | 110.30
Oak Blue Moon | Sawn pattern with cold grey colour shade, 4V bevel | SGGV4KWD | 110.30
Oak Sandy Grey | Sawn pattern with warm grey colour shade, 4V bevel | SHGV4KWD | 110.30
Oak Golden Valley | Waved in length direction, transparent oiled, 4V bevel | SIGV4KWD | 110.30

INFO

Cavities, cracks and marks in the surface are part of the product and form its specific character.

Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m².

All boards in the package have a length of 2200 mm. We can only deliver complete packages.

A NEW TAKE ON OAK PLANKS

The elaborate wood structure and colouring of the surfaces make the 209 mm wide planks the best possible choice for interior designs that are both exclusive and unique. Exquisite oak is planed, sanded and brushed in numerous steps. The texture is emphasised with stain or coloured oil, before the surface is finished with our Live Natural.

TONE IN TONE

For a harmonious overall surface appearance, we recommend skirting boards in the colours as our flooring. See page 41.

Oak White Nights, Plank Castle

Anything but ordinary. The colouring and texture of the oak surface are both fascinating and inspiring. Exclusive plank floors for trend-conscious furnishing styles.
Distinctive contrasts of lava rocks or gleaming gloss of a pearl – Stonewashed floorings are inspired by nature. Brushed, distinctive structures and a surface treated with Live Natural oil let you feel the flooring with all senses.

Stonewashed 138, 209 mm

- Earth colours and high-contrast structures constitute the effect of this range of products.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Dimension: Plank: 14 x 138 x 2200 mm
  Plank Castle: 14 x 209 x 2200 mm
  Top layer: ca. 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Features</th>
<th>Width of boards</th>
<th>Live Natural unbrushed</th>
<th>Live Natural brushed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak Pearl</td>
<td>pearl white pigmented</td>
<td>Plank 138 mm</td>
<td>ORG84MFD</td>
<td>82.30</td>
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<td>Plank Castle 209 mm</td>
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<td>Oak Coral</td>
<td>gleaming white pigmented</td>
<td>Plank 138 mm</td>
<td>OPS84MFD</td>
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<td>OPSV4MFD</td>
<td>104.80</td>
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<tr>
<td>Oak Old Grey</td>
<td>whitewashed appearance, stained</td>
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<td></td>
<td>Plank Castle 209 mm</td>
<td>OGLV4MFD</td>
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<td>Oak Alamo</td>
<td>with antique stain</td>
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<td>Plank Castle 209 mm</td>
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<td>93.20</td>
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<tr>
<td>Oak Sand</td>
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<td>XHG84MFD</td>
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<td>XHGV4MFD</td>
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<tr>
<td>Oak Lava</td>
<td>smoked, stained, vivid colouring</td>
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<td></td>
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<tr>
<td>Oak Stone</td>
<td>grained stonewashed</td>
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<td></td>
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<td>137.70</td>
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INFO

Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m².
We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

Castle 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m².
All boards in the pack have a length of 2200 mm. We can only deliver complete packages.

AVAILABLE IN TWO FORMATS

BOEN Stonewashed boards are available in two formats: As classic plank boards of optimum width and length ratios – as well as broad and exclusive Castle boards for a spacious room effect.

HARMONIOUS LOOK

We manufacture skirting boards in almost every finish in the BOEN product range. You can find skirting boards in Stonewashed colours on page 41.
**PLANK**

**Oak Plank 138, 181, 209 mm**

- Combine the three widths for an attractive overall appearance
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2, 3
- Fire protection classification: CF-r1 and Df-r1 depending on wood species and surface treatment.
- Dimension: 14 x 138/181/209 x 2200 mm
  - Top layer: ca. 3.5 mm
  - Middle layer: 9.8 mm
  - Bottom layer: 1.7 mm

**Type of wood**

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Features</th>
<th>Width of boards</th>
<th>Live Natural brushed</th>
<th>Live Natural unbrushed</th>
<th>€/m² net price</th>
<th>€/m² net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak White Stone</td>
<td>brushed, bright white</td>
<td>Plank 138 mm</td>
<td>XYGV8MFD</td>
<td>XYGV8MFD</td>
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<td>99.20</td>
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<tr>
<td>Oak Graphite</td>
<td>brushed, dark with</td>
<td>Plank 181 mm</td>
<td>YG8V4MFD</td>
<td>YG8V4MFD</td>
<td>81.80</td>
<td>99.20</td>
</tr>
<tr>
<td></td>
<td>light-yellow shimmer</td>
<td>Plank 209 mm</td>
<td>YG8V4MFD</td>
<td>YG8V4MFD</td>
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<td>114.20</td>
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<tr>
<td>Oak Honey</td>
<td>brushed, warm brown</td>
<td>Plank 181 mm</td>
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<td>YG8V4MFD</td>
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<td>99.20</td>
</tr>
<tr>
<td>Oak Barrel*</td>
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<td>YG8V4MFD</td>
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<td>111.20</td>
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<tr>
<td>Oak Shadow</td>
<td>smoked, lively stone</td>
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<td>colour</td>
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<td>XG8V4MFD</td>
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<tr>
<td>Oak Grey Pepper</td>
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<td>XYG8V4MFD</td>
<td>82.70</td>
<td>102.70</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Plank 209 mm</td>
<td>XYG8V4MFD</td>
<td>XYG8V4MFD</td>
<td>102.95</td>
<td></td>
</tr>
<tr>
<td>Oak Brown Jasper</td>
<td>brushed, dark brown</td>
<td>Plank 138 mm</td>
<td>XZG8V4MFD</td>
<td>XZG8V4MFD</td>
<td>81.80</td>
<td>101.20</td>
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<tr>
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<td>pigmented</td>
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<td>XZG8V4MFD</td>
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</tr>
</tbody>
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Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.

Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

Castor 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We can only deliver whole length boards without slotted top layer. All boards in the pack have a length of 2200 mm.

We can only deliver complete packages.

*Oak Barrel and Oak Graphite have been improved with enhanced deep brushing (see page 4).

Production of the old version will cease 31.03.2018

---

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grading</th>
<th>Width of boards</th>
<th>Live Matt</th>
<th>Live Natural brushed</th>
<th>Live Natural unbrushed</th>
<th>€/m² net price</th>
<th>€/m² net price</th>
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<tbody>
<tr>
<td>Oak 181 mm</td>
<td>Andante</td>
<td>138 mm</td>
<td>EIG83F0</td>
<td>80.50</td>
<td>EIG83F0</td>
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<tr>
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<td>181 mm</td>
<td>EIG83F0</td>
<td>91.80</td>
<td>EIG83F0</td>
<td>102.20</td>
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<td>EIG83F0</td>
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<td>Oak 181 mm</td>
<td>Animoso</td>
<td>138 mm</td>
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<td>88.40</td>
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</tr>
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<td></td>
<td>181 mm</td>
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<td>EIG84F0</td>
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<td>EIGV85F0</td>
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<td>EIGV85F0</td>
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Plank 181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.60 m². We reserve the right to deliver 1 board with slotted top layer in each pack.

Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

Castor 209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We can only deliver whole length boards without slotted top layer. All boards in the pack have a length of 2200 mm. We can only deliver complete packages.

*Oak Barrel and Oak Graphite have been improved with enhanced deep brushing (see page 4).

Production of the old version will cease 31.03.2018

---

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grading</th>
<th>Width of boards</th>
<th>Live Matt</th>
<th>Live Natural brushed</th>
<th>Live Natural unbrushed</th>
<th>€/m² net price</th>
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---

138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.

The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.60 m². We reserve the right to deliver 1 board with slotted top layer in each pack.

The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We can only deliver whole length boards without slotted top layer.

We can only deliver complete packages.

*Oak Barrel and Oak Graphite have been improved with enhanced deep brushing (see page 4).

Production of the old version will cease 31.03.2018
Plank 138, 209 mm

- BOEN planks have classic, timeless and noble effect.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Efl-1 and Off-1 depending on wood species and surface treatment.
- Dimension: 14 x 138/ 209 x 1220 mm
  - Top layer: ca. 3.5 mm
  - Middle layer: 8.8 mm
  - Bottom layer: 1.7 mm

### Oak Smoked Marcato

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grade</th>
<th>Width of boards</th>
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<th>Article no</th>
<th>U/m²</th>
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<th>U/m²</th>
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</table>

**INFO**
138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.

The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

181 mm: 1 pack = 8 boards = 3.19 m² = 27 kg, 1 pallet = 40 packs = 127.60 m². We reserve the right to deliver 1 board with slotted top layer in each pack.

209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer. We can only deliver complete packages.

---

### Ash Live Pure

<table>
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<tr>
<th>Type of wood</th>
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<th>Width of boards</th>
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<th>Article no</th>
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</table>

**INFO**
138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.

The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138 m². We only deliver whole length boards without slotted top layer. We can only deliver complete packages.
<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grading</th>
<th>Width of boards</th>
<th>Live Satin Article no.</th>
<th>Live Matt Article no.</th>
<th>Live Natural Article no.</th>
<th>Live Pure brushed Article no.</th>
<th>g/m²</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak Warm Cotton</td>
<td>158 mm</td>
<td>209 mm</td>
<td>PEG843FD</td>
<td>PEGV43FD</td>
<td>82.70</td>
<td>102.40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oak Pale White</td>
<td>158 mm</td>
<td>209 mm</td>
<td>PHG845FD</td>
<td>PHGV56FD</td>
<td>70.50</td>
<td>79.70</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oak Arizona</td>
<td>158 mm</td>
<td>209 mm</td>
<td>EGQ845FD</td>
<td>83.50</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oak Toscana</td>
<td>158 mm</td>
<td>209 mm</td>
<td>ETQ875PD</td>
<td>83.50</td>
<td></td>
<td></td>
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<tr>
<td>Oak Oregon</td>
<td>158 mm</td>
<td>209 mm</td>
<td>EYQ857FD</td>
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</tr>
<tr>
<td>Oak Chalk Black</td>
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<td></td>
<td>PFQV43FD</td>
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<td>Oak Cordoba</td>
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<td>209 mm</td>
<td>ECQ875PD</td>
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<tr>
<td>Oak Noir</td>
<td>158 mm</td>
<td>209 mm</td>
<td>EKG85PPD</td>
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<td>EMG855PD</td>
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<tr>
<td>Oak Ebony</td>
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<td></td>
<td>PGGV43FD</td>
<td>105.40</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

INFO

138 mm: 1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. The shortest top layer has a minimum length of 600 mm. We can only deliver complete packages.

209 mm: 1 pack = 6 boards = 2.76 m² = 24 kg, 1 pallet = 50 packs = 138.56 m². We only deliver whole length boards without slotted top layer. We can only deliver complete packages.

*With slotted top layer!
LONGSTRIP

Longstrip 215 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: Suitable to very suitable.
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Cf1-s1 and Df1-s1 depending on wood species and surface treatment.
- Dimension: 14 x 215 x 2200 mm
  Top layer: about 3.5 mm
  Middle layer: 8.8 mm
  Bottom layer: 1.7 mm

INFO

1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²
We can only deliver complete packages.

1 pack = 6 boards = 2.84 m² + 24 kg, 1 pallet = 50 packs = 142 m²
We can only deliver complete packages.

- These products are also available with non-brushed surface.
### Type of wood - Live Matt

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Article no</th>
<th>€/m²</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak Pearl</td>
<td>ORGLTMDD0</td>
<td>49.30</td>
<td></td>
</tr>
<tr>
<td>Oak Coral</td>
<td>OPGLTMDD0</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Old Grey</td>
<td>OGLKTMDD0</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Sand</td>
<td>XHGLTMDD0</td>
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<td></td>
</tr>
<tr>
<td>Oak Arizona</td>
<td>EQGL35TD</td>
<td>53.40</td>
<td></td>
</tr>
<tr>
<td>Oak Toscana</td>
<td>ETGL35TD</td>
<td>53.40</td>
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</tr>
<tr>
<td>Oak Alamo</td>
<td>EGGL35TD</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Oregon</td>
<td>EYGL35TD</td>
<td>53.40</td>
<td></td>
</tr>
<tr>
<td>Oak Cordoba</td>
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<td>53.40</td>
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### Type of wood - Live Natural

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Article no</th>
<th>€/m²</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak Pearl</td>
<td>ORGLTMTD</td>
<td>49.30</td>
<td></td>
</tr>
<tr>
<td>Oak Coral</td>
<td>OPGLTMTD</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Old Grey</td>
<td>OGLKTMDD0</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Sand</td>
<td>XHGLTMDD0</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Arizona</td>
<td>EQGL35TD</td>
<td>53.40</td>
<td></td>
</tr>
<tr>
<td>Oak Toscana</td>
<td>ETGL35TD</td>
<td>53.40</td>
<td></td>
</tr>
<tr>
<td>Oak Alamo</td>
<td>EGGL35TD</td>
<td>51.10</td>
<td></td>
</tr>
<tr>
<td>Oak Oregon</td>
<td>EYGL35TD</td>
<td>53.40</td>
<td></td>
</tr>
<tr>
<td>Oak Cordoba</td>
<td>ECGL35TD</td>
<td>53.40</td>
<td></td>
</tr>
</tbody>
</table>

### Type of wood - 3-LAYER

**INFO**

1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²

We can only deliver complete packages.

### Type of wood - Live Satin

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grading</th>
<th>Article no</th>
<th>€/m²</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cherry American</td>
<td>Andante</td>
<td>KXGL35TD</td>
<td>74.60</td>
<td></td>
</tr>
<tr>
<td>Merbau</td>
<td></td>
<td>MEGL25TD</td>
<td>70.60</td>
<td></td>
</tr>
<tr>
<td>Walnut American</td>
<td>Andante</td>
<td>NUGL35TD</td>
<td>88.00</td>
<td></td>
</tr>
<tr>
<td>Oak Smoked</td>
<td></td>
<td>ELGL85TD</td>
<td>58.00</td>
<td></td>
</tr>
<tr>
<td>Oak Noir</td>
<td></td>
<td>EMGL35TD</td>
<td>63.00</td>
<td></td>
</tr>
</tbody>
</table>

### Type of wood - Live Matt

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Live Satin</th>
<th>Article no</th>
<th>€/m²</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cherry American</td>
<td></td>
<td>KXGL35TD</td>
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</tr>
<tr>
<td>Merbau</td>
<td></td>
<td>MEGL25TD</td>
<td>70.60</td>
<td></td>
</tr>
<tr>
<td>Walnut American</td>
<td></td>
<td>NUGL35TD</td>
<td>88.00</td>
<td></td>
</tr>
<tr>
<td>Oak Smoked</td>
<td></td>
<td>ELGL85TD</td>
<td>58.00</td>
<td></td>
</tr>
<tr>
<td>Oak Noir</td>
<td></td>
<td>EMGL35TD</td>
<td>63.00</td>
<td></td>
</tr>
</tbody>
</table>

### Type of wood - Live Natural

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Live Satin</th>
<th>Article no</th>
<th>€/m²</th>
<th>Net price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cherry American</td>
<td></td>
<td>KXGL35TD</td>
<td>74.60</td>
<td></td>
</tr>
<tr>
<td>Merbau</td>
<td></td>
<td>MEGL25TD</td>
<td>70.60</td>
<td></td>
</tr>
<tr>
<td>Walnut American</td>
<td></td>
<td>NUGL35TD</td>
<td>88.00</td>
<td></td>
</tr>
<tr>
<td>Oak Smoked</td>
<td></td>
<td>ELGL85TD</td>
<td>58.00</td>
<td></td>
</tr>
<tr>
<td>Oak Noir</td>
<td></td>
<td>EMGL35TD</td>
<td>63.00</td>
<td></td>
</tr>
</tbody>
</table>

### INFO

1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²

We can only deliver complete packages.

---

**Type of wood**

- **Live Matt**
- **Live Natural**
- **3-LAYER**

**INFO**

1 pack = 6 boards = 2.84 m² = 24 kg, 1 pallet = 50 packs = 142 m²

We can only deliver complete packages.
Fineline 138 mm

- Fineline planks are made from fine and narrow oak slats
- Floor heating systems: Suitable to very suitable
- Performance classification (detailed info on page 52): 1–2
- Dimension: 14 x 138 x 2200 mm
  - Top layer: ca. 3.5 mm
  - Middle layer: 8.8 mm
  - Bottom layer: 1.7 mm

---

### Type of wood

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Live Matt</th>
<th>Live Natural</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Article no</td>
<td>€/m²</td>
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<tr>
<td>Oak</td>
<td>EIG895RD 64.50</td>
<td>EIG899RD 66.25</td>
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<tr>
<td>Oak white pigmented</td>
<td>EIG892RD 65.50</td>
<td>EIG899RD 67.25</td>
</tr>
<tr>
<td>Oak Smoked</td>
<td>ELG895RD 76.90</td>
<td>ELG899RD 78.65</td>
</tr>
</tbody>
</table>

---

**INFO**

1 pack = 10 boards = 3.04 m² = 25.5 kg, 1 pallet = 42 packs = 127.68 m².
We can only deliver complete packages.

---

Finesse 10.5 mm

- The exquisite finesse plank with its two-layered structure, available in special lengths and widths.
- Floor heating systems: very suitable
- Performance classification (detailed info on page 52): 1–2
- Fire protection classification: Dfl-s1.
- Dimension: 10.5 x 135 x 1350 mm
  - Top layer: ca. 3.5 mm
  - Bottom layer: 7 mm spruce

---

### Type of wood

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grading</th>
<th>Article no</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Live Matt without bevel</td>
<td>Article no</td>
</tr>
<tr>
<td></td>
<td></td>
<td>€/m²</td>
</tr>
<tr>
<td></td>
<td></td>
<td>€/m²</td>
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<tr>
<td></td>
<td>Live Natural beveled</td>
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<tr>
<td></td>
<td></td>
<td>€/m²</td>
</tr>
<tr>
<td></td>
<td>Live Natural beveled and brushed</td>
<td>Article no</td>
</tr>
<tr>
<td></td>
<td></td>
<td>€/m²</td>
</tr>
<tr>
<td></td>
<td></td>
<td>€/m²</td>
</tr>
<tr>
<td></td>
<td>Live Pure</td>
<td>Article no</td>
</tr>
<tr>
<td></td>
<td></td>
<td>€/m²</td>
</tr>
<tr>
<td></td>
<td></td>
<td>€/m²</td>
</tr>
</tbody>
</table>

---

**INFO**

Contents of a pack: 14 pieces right-hand strips = 2.55 m² = 25.5 kg, 1 pallet = 35 packs = 89.25 m².
Each carton can contain one half divided board.
We can only deliver complete packages.

---

### Type of wood

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Article no</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>€/m²</td>
</tr>
<tr>
<td></td>
<td>€/m²</td>
</tr>
</tbody>
</table>

---

**INFO**

Contents of a pack: 14 pieces right-hand strips = 2.55 m² = 25.5 kg, 1 pallet = 35 packs = 89.25 m².
Each carton can contain one half divided board.
We can only deliver complete packages.
### Maxi 10.5 mm

- Our classic plank – but with special dimension
- Floor heating systems: Very suitable.
- Performance classification: (detailed info on page 52) 1–2
- Fire protection classification: Dfl-s1
- Dimension: 10.5 x 100 x 833/1000 mm
  - Top layer: ca. 3.5 mm
  - Bottom layer: 7.0 mm spruce
- Top layer: ca. 3.5 mm
- Bottom layer: 7.0 mm spruce

### Prestige 10 mm

- The creative design solution with left-hand and right-hand strips for installation of individual patterns.
- Floor heating systems: Very suitable.
- Performance classification: (detailed info on page 52) 1–2
- Fire protection classification: Dfl-s1
- Dimension: 10 x 70 x 590 mm
  - Top layer: ca. 3.5 mm
  - Bottom layer: 6.5 mm spruce

### Type of wood

<table>
<thead>
<tr>
<th>Type</th>
<th>Grading</th>
<th>Live Matt without bevel</th>
<th>cm²</th>
<th>Live Natural without bevel</th>
<th>cm²</th>
<th>Live Natural brushed, 2V bevel</th>
<th>cm²</th>
<th>Live Pure brushed</th>
<th>cm²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oak</td>
<td>Rustic</td>
<td>EIL64SPD</td>
<td>53.90</td>
<td>EIL64KD</td>
<td>55.65</td>
<td>EBL64KFD</td>
<td>62.65</td>
<td>EBL643FD</td>
<td>65.40</td>
</tr>
<tr>
<td>Oak</td>
<td>Nature</td>
<td>EIL65SPD</td>
<td>64.30</td>
<td>EIL65KD</td>
<td>66.05</td>
<td>EBL65KFD</td>
<td>73.05</td>
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<tr>
<td>Oak</td>
<td>white pigmented</td>
<td>Nature</td>
<td>EIL62SPD</td>
<td>65.30</td>
<td>EIL62KD</td>
<td>67.05</td>
<td>EBL62KFD</td>
<td>74.05</td>
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<tr>
<td>Oak</td>
<td>Maxi Herringbone</td>
<td>Nature</td>
<td>EIL63SPD+</td>
<td>64.30</td>
<td>EIL63KD+</td>
<td>66.05</td>
<td>EBL63KHD</td>
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<tr>
<td>Walnut American</td>
<td>Rustic</td>
<td>NUL63SPD</td>
<td>100.30</td>
<td>NUL63KD</td>
<td>102.00</td>
<td>NUL63KBD</td>
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<td>Walnut American</td>
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<td>833 mm length</td>
<td>NUL63KD</td>
<td>833 mm length</td>
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<td>833 mm length</td>
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<td>Oak</td>
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<td>EIL63SPD</td>
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<td>83.15</td>
<td>EBL63KFD</td>
<td>90.15</td>
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</tr>
</tbody>
</table>

### INFO

- For herringbone installation both articles (right hand strips + left hand strips) must be ordered together.
- 1000 mm length: 1 pack 26 pieces right-hand-strips = 2.64 m² = 14.5 kg 1 pallet = 36 packs = 95.04 m²
- 833 mm length: 1 pack 20 pieces right-hand-strips = 1.667 m² = 9.35 kg 1 pallet = 50 packs = 83.35 m²
- Each carton can contain 2 half divided boards.
- We can only deliver complete packages.

### Contents of a pack 10 x 70 x 590 mm:

- 32 pieces right-hand-strips = 2.64 m² = 14.5 kg 1 pallet = 36 packs = 95.04 m²
- Each carton can contain two half divided strips.

### Type of wood

<table>
<thead>
<tr>
<th>Type</th>
<th>Grading</th>
<th>Live Satin without bevel</th>
<th>cm²</th>
<th>Live Matt without bevel</th>
<th>cm²</th>
<th>Live Natural without bevel</th>
<th>cm²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ash</td>
<td>Nature</td>
<td>ASN23SPD</td>
<td>53.60</td>
<td>ASN23SPD</td>
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<tr>
<td>Ash</td>
<td>Baltic</td>
<td>ASN28SPD</td>
<td>42.90</td>
<td>ASN28SPD</td>
<td>42.90</td>
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<tr>
<td>Maple Canadian</td>
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<td>63.30</td>
<td>MAN23SPD</td>
<td>63.30</td>
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<td>63.30</td>
</tr>
<tr>
<td>Beech</td>
<td>Nature</td>
<td>BDN23SPD</td>
<td>45.30</td>
<td>BDN23SPD</td>
<td>45.30</td>
<td>BDN23SPD</td>
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<tr>
<td>Beech</td>
<td>Bellevue</td>
<td>BDN26SPD</td>
<td>40.20</td>
<td>BDN26SPD</td>
<td>40.20</td>
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<td>40.20</td>
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<tr>
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<td>Nature</td>
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<td>EIN28BSDF</td>
<td>44.30</td>
<td>EIN28BSDF</td>
<td>44.30</td>
</tr>
</tbody>
</table>

### INFO

- Contents of a pack 10 x 70 x 590 mm = 32 pieces right-hand-strips and 32 pieces left-hand-strips. Each carton can contain two half divided strips.
- 1 pack = 2.64 m² = 14.5 kg 1 pallet = 36 packs = 95.04 m²

### Type of wood

- Live Matt without bevel
- Live Natural without bevel
- Live Pure without bevel
- Natural
- Brushed
- Matt without bevel
- Satin without bevel
- Nordic
- Contrast
- Pure
- Live
### Traffic 12.5 mm

- The particularly wear-resistant 1-strip parquet flooring, with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 52): 3
- Fire protection classification: Oak - Cfl-s1, Other wood species: Dfl-s1.
- Dimension: 12.5 x 70 x 590 mm
- Top layer: ca. 5.5 mm
- Bottom layer: 7.0 mm spruce

---

### Contents of a pack: 26 pieces right-hand-strips and 26 pieces left-hand-strips = 2.15 m² = 15.5 kg. 1 pallet = 36 packs = 77.4 m².

- Each carton can contain two half divided strips.
- We can only deliver complete packages.

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Grading</th>
<th>Live Matt</th>
<th>Live Natural</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Article no</td>
<td>£/m²</td>
<td>Article no</td>
</tr>
<tr>
<td>Cherry American Nature</td>
<td>KIN23P5D</td>
<td>84.60</td>
<td>KIN23K5D</td>
</tr>
<tr>
<td>Oak Toscana</td>
<td>EIN2355D</td>
<td>57.20</td>
<td></td>
</tr>
<tr>
<td>Oak Arizona</td>
<td>EIN2355D</td>
<td>57.20</td>
<td></td>
</tr>
<tr>
<td>Merbau</td>
<td>MEN23P5D</td>
<td>74.60</td>
<td>MEN23K5D</td>
</tr>
<tr>
<td>Walnut American Nature</td>
<td>NUN23P5D</td>
<td>92.00</td>
<td>NUN23K5D</td>
</tr>
<tr>
<td>Walnut American Baltic</td>
<td>NUN23B5D</td>
<td>84.00</td>
<td>NUN23K5D</td>
</tr>
<tr>
<td>Oak smoked</td>
<td>ELN23P5D</td>
<td>68.80</td>
<td>ELN23K5D</td>
</tr>
</tbody>
</table>

### Contents of a pack: 10 x 70 x 590 mm = 32 pieces right-hand-strips and 32 pieces left-hand-strips. Each carton can contain two half divided strips.

1 pack = 2.64 m² = 14.5 kg. 1 pallet = 36 packs = 95.04 m².

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Article no</th>
<th>£/m²</th>
<th>Article no</th>
<th>£/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cherry American Nature</td>
<td>KIN23P5D</td>
<td>84.60</td>
<td>KIN23K5D</td>
<td>88.35</td>
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<td>EIN2355D</td>
<td>57.20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oak Arizona</td>
<td>EIN2355D</td>
<td>57.20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Merbau</td>
<td>MEN23P5D</td>
<td>74.60</td>
<td>MEN23K5D</td>
<td>78.35</td>
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<td>NUN23P5D</td>
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<td>NUN23K5D</td>
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<td>87.75</td>
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<td>Oak smoked</td>
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<td>68.80</td>
<td>ELN23K5D</td>
<td>68.55</td>
</tr>
</tbody>
</table>

---

### Traffic 12.5 mm

- The particularly wear-resistant 1-strip parquet flooring, with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 52): 3
- Fire protection classification: Oak - Cfl-s1, Other wood species: Dfl-s1.
- Dimension: 12.5 x 70 x 590 mm
- Top layer: ca. 5.5 mm
- Bottom layer: 7.0 mm spruce

---

### Contents of a pack: 26 pieces right-hand-strips and 26 pieces left-hand-strips = 2.15 m² = 15.5 kg. 1 pallet = 36 packs = 77.4 m².

- Each carton can contain two half divided strips.
- We can only deliver complete packages.
WHAT'S YOUR VENUE?

Your venue. Your floor.
A durable and beautiful floor is the heart of any sports and recreational venue. In BOEN, we are dedicated to make hardwood floors that are made to match the specific needs and activities of your venue. Our floors are produced in Europe, and conform to the European standard EN14904.

STUDIO & GYM

A studio or a gym is the home of pulsating beats, passion and fun. A place where people come to challenge themselves. We know that the right atmosphere and comfort is crucial for a good workout. With our solutions you get the natural beauty of wood combined with high performance, flexibility and for room renovations a quick turnaround.

HOTEL & HEALTH

Lower your pulse and enter a venue of comfort and elegance. When aesthetics matter, the wooden surface creates a calm and natural atmosphere. Choose between several natural colours to create an experience that fits with the overall architecture and interior style of your hotel, spa or health centre.

EDUCATION

Young children and active youths deserve a sports venue that motivates, stimulates learning and playing. Part of growing up means testing out numerous different sports and activities, which requires a durable floor system optimised for multi-purpose use – from the PE class to the school play. A sports floor with good bounce, good friction and progressive shock absorption will care for students to enjoy sports and activities.

ARENA

A sports arena is recognised by great experiences and a wide variety of events. Large open spaces require the extreme stability and heavy load strength offered by our premium hardwood floor systems. Sports floors that can also accommodate rolling loads, uneven levels of sub-floor or different building heights – tailored to your needs.

Boflex

› The premium area-elastic floor system for high level performance
   With unique progressive shock absorption, Boflex offers uniform performance for adult professionals as well as young athletes. The construction can withstand an almost unlimited weight load and is extremely stable
   › Floating installation on even sub-floor, e.g. screw
   › Top layer BOEN parquet flooring with double tongue and groove profile and
   › bottom elastic strips*

Boflex Stadium Construction height: 28.0 mm
Dimension: 28 x 28 x 2200 mm
Top layer: ca. 3.5 mm

Boflex Olympia Construction height: 30.0 mm
Dimension: 30 x 30 x 2200 mm
Top layer: ca. 5.5 mm

Actiflex

› When flexibility and comfort is key, and you need a quick turnaround when renovating, Actiflex is the right choice. It is easy to extend, pick-up and relocate.
   › Actiflex is an area-elastic sports floor that guarantees flexibility and comfort.
   › Can be installed on a flat, firm and self-supporting subfloor or an existing floor
   › Quick and easy installation with the BOEN X-press Click locking system
   › Actiflex Stadium Construction height: 29.0 mm
Dimension: 21 x 215 x 2200 mm
Top layer: ca. 3.5 mm

* On request: As a support system for elastic surfaces

### Boflex

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Type</th>
<th>T79 Sport lacquer</th>
<th>€/m²</th>
<th>Squash lacquer</th>
<th>€/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ash Sport</td>
<td>Stadium Olympia</td>
<td>AS2ASTSY</td>
<td>89.60</td>
<td>AS2AS5SY</td>
<td>96.20</td>
</tr>
<tr>
<td>Maple Canadian Sport</td>
<td>Stadium Olympia</td>
<td>MA2ASTSY</td>
<td>108.90</td>
<td>MABASTSY</td>
<td>129.00</td>
</tr>
<tr>
<td>Beech Sport</td>
<td>Stadium Olympia</td>
<td>BBO2ASTSY</td>
<td>82.60</td>
<td>BBO2AS5SY</td>
<td>89.40</td>
</tr>
<tr>
<td>Oak Sport</td>
<td>Stadium Olympia</td>
<td>EO2ASTSY</td>
<td>108.40</td>
<td>EIBASTSY</td>
<td>94.50</td>
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### Actiflex

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Type</th>
<th>T79 Sport lacquer</th>
<th>€/m²</th>
<th>Squash lacquer</th>
<th>€/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ash Sport</td>
<td>ASALSTTY</td>
<td>76.30</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Maple Canadian Sport</td>
<td>MAALSTTY</td>
<td>87.80</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Beech Sport</td>
<td>BALSTTY</td>
<td>70.30</td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Oak Sport</td>
<td>EIALSTTY</td>
<td>74.60</td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>
Elastflex

Elastflex is an area-elastic floor solution for multi-purpose usage and is ideal for large arenas and venues. Elastflex ensures a low floor elevation, offers a wide choice of colours and is suitable for a variety of elastic layers.

- Elastflex Stadium Construction height: 38.0 mm
  Dimension: 14 x 215 x 2200 mm
  Top layer: ca. 3.5 mm

- Elastflex Olympia
  Construction height: 73.0 mm
  Dimension: 21 x 159 x 2200 mm
  Top layer: ca. 5.5 mm

Arenaflex

Arenaflex is an area-elastic floor designed for venues with different building heights and uneven levels of a subfloor.

- Arenaflex Stadium
  Construction height: 75.0 - 145.0 mm
  Dimension: 23 x 139 x 2200 mm
  Top layer: ca. 3.5 mm

- Arenaflex Olympia
  Construction height: 73.0 - 143.0 mm
  Dimension: 21 x 159 x 2200 mm
  Top layer: ca. 5.5 mm

Singleflex

Singleflex is an area-elastic solution when leveling is needed. It is especially developed for different building heights and uneven levels of a subfloor.

- Singleflex Stadium
  Construction height: 66.0 mm
  Dimension: 14 x 215 x 2200 mm
  Top layer: ca. 3.5 mm

- Singleflex Olympia
  Construction height: 73.0 mm
  Dimension: 21 x 159 x 2200 mm
  Top layer: ca. 5.5 mm

Accessories

Underlay systems

Underlay for floating installation

<table>
<thead>
<tr>
<th>Article</th>
<th>m²</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polynorm Maxima</td>
<td>12.5 m²</td>
<td>€2.40</td>
</tr>
<tr>
<td>Boengard</td>
<td>25 m²</td>
<td>€4.40</td>
</tr>
<tr>
<td>Viscoh Air</td>
<td>12.5 m²</td>
<td>€5.20</td>
</tr>
</tbody>
</table>

Adhesive

- Bona R848. Glue (silane based)
  Usage: ca. 1000 g/m²

- Notched trowel BB 800-1000 g/m²
  1 pcs.
  Article no. A403B002
  Price 8.15 €

- Notched trowel B12 1000-1250 g/m²
  1 pcs.
  Article no. A406B002
  Price 7.30 €

- Notched trowel B14 1250-1500 g/m²
  1 pcs.
  Article no. A407B002
  Price 7.30 €

Adhesive - Elastic one-component, silane modified adhesive

- Usage: ca. 1000 g/m²

- Bona R848
  - 15 kg A403B002
  - 8.15 €

- Notched trowel BB 800-1000 g/m²
  - 1 pcs.
  - A403B002
  - 8.15 €

- Notched trowel B12 1000-1250 g/m²
  - 1 pcs.
  - A406B002
  - 7.30 €

- Notched trowel B14 1250-1500 g/m²
  - 1 pcs.
  - A407B002
  - 7.30 €
Skirting boards
Traditional-German profiled, MDF

- Package content: 1 bundle – 8 pieces
- Dimension: 70/100/120 x 18 x 2500 mm

### Dimension

<table>
<thead>
<tr>
<th>Surface</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>MDF 70 x 18 mm</td>
<td>A1MDP930</td>
<td>3.15</td>
</tr>
<tr>
<td>MDF 100 x 18 mm</td>
<td>A1MDG930</td>
<td>4.40</td>
</tr>
<tr>
<td>MDF 120 x 18 mm</td>
<td>A1MDH930</td>
<td>4.75</td>
</tr>
</tbody>
</table>

Aluminium seams
for 14 mm parquet (Clic and tongue/groove)

- Dimension: Tongue/groove 14 x 9 x 2200 mm, Clic 14 x 20 x 2200 mm

### Dimension

<table>
<thead>
<tr>
<th>Surface</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium seam for tongue/groove products (see photo)</td>
<td>A810K000</td>
<td>9.70</td>
</tr>
<tr>
<td>Aluminium seam for Clic products</td>
<td>A811K000</td>
<td>18.75</td>
</tr>
</tbody>
</table>

Skirting boards
Design 17, solid wood core, veneered

- Package content: 1 bundle – 8 pieces
- Dimension: 58 x 16 x 2500 mm

### Dimension

<table>
<thead>
<tr>
<th>Surface</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>MDF white 58 x 16 mm</td>
<td>A1MMD930</td>
<td>2.90</td>
</tr>
</tbody>
</table>

### Skirting boards made from BOEN parquet

- These skirting boards are made to order from our high-quality multilayer parquet upon your order
- We manufacture from all BOEN types of wood with the following Boen surfaces: Live Satin, Live Matt, Live Natural and Live Pure.
- Package content: 1 bundle – 10 pieces
- Dimension: 58 x 14 x 2180 mm

**SKIRTINGS AVAILABLE FROM STOCK**

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Surface</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ash</td>
<td>Live Satin</td>
<td>A1ASAA10</td>
<td>14.60</td>
</tr>
<tr>
<td>Ash, white</td>
<td>Live Matt, white</td>
<td>A1ASAA20</td>
<td>14.60</td>
</tr>
<tr>
<td>Maple Canadian</td>
<td>Live Satin</td>
<td>A1MAAA10</td>
<td>16.20</td>
</tr>
<tr>
<td>Beech</td>
<td>Live Satin</td>
<td>A1BDAA10</td>
<td>13.10</td>
</tr>
<tr>
<td>Oak</td>
<td>Live Satin</td>
<td>A1EIAA10</td>
<td>14.30</td>
</tr>
<tr>
<td>Oak</td>
<td>Live Natural</td>
<td>A1EIAA60</td>
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<tr>
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<td>Live Natural</td>
<td>A1EIAA60</td>
<td>14.30</td>
</tr>
<tr>
<td>Oak Old Grey</td>
<td>Live Natural</td>
<td>A1OGAA60</td>
<td>14.30</td>
</tr>
<tr>
<td>Oak Sand</td>
<td>Live Natural</td>
<td>A1XAAA80</td>
<td>14.30</td>
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<td>Oak Coral</td>
<td>Live Natural</td>
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<td>Live Matt</td>
<td>A1EIAA50</td>
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<tr>
<td>Oak, white</td>
<td>Live Matt, white</td>
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</tr>
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<td>Oak, white</td>
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<tr>
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<td>14.30</td>
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<tr>
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<td>A1NUAA10</td>
<td>29.40</td>
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<tr>
<td>Oak Smoked</td>
<td>Live Satin</td>
<td>A1EIAA10</td>
<td>16.20</td>
</tr>
<tr>
<td>Oak Smoked</td>
<td>Live Natural</td>
<td>A1EIAA60</td>
<td>16.20</td>
</tr>
<tr>
<td>Oak Stone</td>
<td>Live Natural</td>
<td>A1XAAA80</td>
<td>16.20</td>
</tr>
<tr>
<td>Oak Noir</td>
<td>Live Satin</td>
<td>A1EEMA10</td>
<td>16.20</td>
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</table>

**SKIRTINGS IN OTHER WOOD TYPES AND SURFACES PRODUCED TO ORDER**

| Oak Barrel, Pearl, Graphite, Lava, Shadow, Honey, White Stone, Grey Pepper, Brown Jasper, Horizon, Grey, Warm Cotton, Ebony, Chalk Black | Live Natural | A1xxAAx0 | 17.20 |
| Ash, Beech | Live Natural, Live Matt | A1xxAAx0 | 15.70 |
| Ash, Oak Grey Harmony, Oak smoked, Oak Horizen, Oak Mild Grey, Oak Warm Cotton, Oak Ebony, Oak Chalk Black | Live Pure | A1xxAA40 | 18.20 |
| Fashion Collection | Live Natural | A1xxAAx0 | 22.60 |
| Oak Cordoba, Toscana, Arizona, Oregon | Live Satin, Live Matt | A1xxAAx0 | 17.20 |
| Cherry American, Merbau | Live Natural, Live Satin, Live Matt | A1xxAAx0 | 20.80 |
| Oak Smoked, Maple Canadian | Live Natural, Live Matt | A1xxAAx0 | 20.80 |
| Oak Noir | Live Matt | A1xxAAx0 | 20.20 |
| Walnut American | Live Natural, Live Matt, Live Pure | A1xxAAx0 | 29.40 |
### Skirting boards
**Solid wood core, veneered**

- **Package content:** 1 bundle – 10 pieces
- **Dimension:** 58 x 16 x 2700 mm

### Accessories

<table>
<thead>
<tr>
<th>Type of wood</th>
<th>Surface</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ash</td>
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<td>A1ASVC58</td>
<td>3.90</td>
</tr>
<tr>
<td>Ash <strong>Live Pure</strong></td>
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<td>A1ADVC58</td>
<td>3.90</td>
</tr>
<tr>
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</tr>
<tr>
<td>Ash <strong>Live Pure</strong></td>
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<td>A1ADVC28</td>
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</tr>
<tr>
<td>Oak</td>
<td>lacquered</td>
<td>A1EIVC58</td>
<td>3.90</td>
</tr>
<tr>
<td>Oak <strong>Live Pure</strong></td>
<td>lacquered</td>
<td>A1EBVC58</td>
<td>3.90</td>
</tr>
<tr>
<td>Oak, white</td>
<td>lacquered, white</td>
<td>A1EIVC28</td>
<td>3.90</td>
</tr>
<tr>
<td>Oak <strong>Live Pure</strong></td>
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<td>4.50</td>
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<tr>
<td>Oak Coral</td>
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<td>4.50</td>
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</tr>
<tr>
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<td>lacquered</td>
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<td>4.50</td>
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<td>5.50</td>
</tr>
<tr>
<td>Oak Brown Jasper</td>
<td>lacquered</td>
<td>A1YVC58</td>
<td>5.50</td>
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<tr>
<td>Oak Grey Harmony</td>
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<td>A1YVC58</td>
<td>5.50</td>
</tr>
<tr>
<td>Oak Wild Grey</td>
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<td>A1YVC58</td>
<td>4.50</td>
</tr>
<tr>
<td>Oak Horizon</td>
<td>lacquered</td>
<td>A1YVC58</td>
<td>4.50</td>
</tr>
<tr>
<td>Oak Warm Cotton</td>
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<td>A1YVC58</td>
<td>4.50</td>
</tr>
<tr>
<td>Oak Chalk Black</td>
<td>lacquered</td>
<td>A1YVC58</td>
<td>5.50</td>
</tr>
<tr>
<td>Oak Ebony</td>
<td>lacquered</td>
<td>A1YVC58</td>
<td>5.50</td>
</tr>
</tbody>
</table>

### Stair nosings made of BOEN parquet floorings

- Made of BOEN parquet floorings
- Manufactured from all BOEN types of wood and all surfaces of our current range of products
- The articles listed below are available from stock.
- Our offer in stair-nosings has changed as per 01.01.2018 and is not combinable with the prior offer. For more information please refer to page 5.

#### Profile/ Product

<table>
<thead>
<tr>
<th>Profile/ Product</th>
<th>Stair Nosings for BOEN Prestige</th>
<th>Profile</th>
<th>Surface</th>
<th>Length</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROFILE: 1</td>
<td></td>
<td>A2EI1M50</td>
<td>Live Satin</td>
<td>1150 mm</td>
<td>A2EI1M10</td>
<td>39/90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A2EI1M60</td>
<td>Live Natural</td>
<td>1150 mm</td>
<td>A2EI1M40</td>
<td>39/90</td>
</tr>
<tr>
<td>PROFILE: 2</td>
<td></td>
<td>A2EI2M50</td>
<td>Live Satin</td>
<td>1150 mm</td>
<td>A2EI2M10</td>
<td>49/90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A2EI2M60</td>
<td>Live Natural</td>
<td>1150 mm</td>
<td>A2EI2M40</td>
<td>49/90</td>
</tr>
<tr>
<td>Profiles L/ A</td>
<td>Stair Nosings for BOEN 14mm 3-Layer Parquet</td>
<td>56 x 83 mm, single side with click profile at bottom edge.</td>
<td>2200 mm</td>
<td>A2EI6H50</td>
<td>49/90</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>A2EI6H60</td>
<td>Live Natural</td>
<td>2200 mm</td>
<td>A2EI6H40</td>
<td>49/90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A2EBH50</td>
<td>Live Natural</td>
<td>2200 mm</td>
<td>A2EBH40</td>
<td>49/90</td>
</tr>
<tr>
<td></td>
<td></td>
<td>A2EBB50</td>
<td>Live Natural</td>
<td>2200 mm</td>
<td>A2EBB40</td>
<td>49/90</td>
</tr>
</tbody>
</table>

#### Profile/ Product

<table>
<thead>
<tr>
<th>Profile/ Product</th>
<th>Profiles M/ B</th>
<th>Surface</th>
<th>Length</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Profiles M/ B</td>
<td>56 x 63 mm, single side with veneer at bottom edge.</td>
<td>2200 mm</td>
<td>A2EM6G50</td>
<td>59/90</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2200 mm</td>
<td>A2EM6G20</td>
<td>59/90</td>
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<tr>
<td></td>
<td>2200 mm</td>
<td>A2EM6G60</td>
<td>59/90</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2200 mm</td>
<td>A2EBB50</td>
<td>59/90</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2200 mm</td>
<td>A2EBB60</td>
<td>59/90</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2200 mm</td>
<td>A2EBB80</td>
<td>59/90</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### NEW

- Various options of stair nosings are available on request:
  - all wood species, all colours, all surfaces
  - stair nosings for Finesse, Maxi, Chalet & Chaletino
  - Tongue/ groove profiles
  - veneered sides
  - anti-skid inlays
## Care products

### FOR LIVE NATURAL OILED PARQUET FLOORINGS

<table>
<thead>
<tr>
<th>Natural Oil</th>
<th>For finishing of sanded or untreated installed wooden surfaces</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.75 litre for transparent matt</td>
<td>AS015001</td>
<td>32.10</td>
<td></td>
</tr>
<tr>
<td>2.50 litre for transparent matt</td>
<td>AS025001</td>
<td>104.50</td>
<td></td>
</tr>
<tr>
<td>0.75 litre for matt white pigmented</td>
<td>AS035001</td>
<td>36.60</td>
<td></td>
</tr>
</tbody>
</table>

**Floor Soap**
- For regular care, no film building. Does not make the floor more slippery depending on the pre-treatment of the subground.
- 1 litre | AS045001 | 18.50 |

**Oil Freshen Up**
- Cleaning and care product for all oiled floorings.
- 1 litre | AS055001 | 24.90 |

**Been Care & Maintenance kit**
- for transparent oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up
- 2 x 1 litre | AS105001 | 43.40 |

**OSMO flooring brush**
- Width 220 mm, for Natural Oil
- 1 piece | A701503 | 28.70 |

### FOR LIVE SATIN, LIVE MATT AND LIVE PURE LACQUERED FLOORINGS

**Cleaner**
- Fountain solution for daily cleaning, also appropriate for Live Satin, Live Matt and Live Pure lacquered surfaces
- 6 x 1 litre | AS048001 | 14.30 |

**Refresher**
- Eco-friendly care product, water-resistant, self-shining and slide-retardant according to DIN 18032. For Live Satin lacquered surfaces.
- 6 x 1 litre | AS038001 | 14.30 |

**Polish matt**
- Eco-friendly product for matt lacquered floorings
- Usage ca. 1 litre for 30 - 50 m² or 1 cover cap for approx. 1 m²
- 10 x 1 litre | AS018001 | 16.80 |

**Polish Live Pure**
- Eco-friendly care product, water resistant
- Usage ca. 1 litre for 30 - 50 m² or 1 cover cap for approx. 1 m²
- 1 litre | AS019001 | 17.40 |

**BOEN Care & maintenance kit for lacquered surfaces**
- 1 l Cleaner + 1 l Refresher
- 2 x 1 litre | AS058001 | 28.40 |

**BOEN Care & maintenance kit for matt lacquered surfaces**
- 1 l Cleaner + 1 l Polish matt
- 2 x 1 litre | AS068001 | 30.80 |

**Remover (Polish Remover)**
- Cleaning agent for a manual or mechanical cleaning for heavy or adhesive soiling
- 6 x 1 litre | AS028002 | 14.30 |

**Bona Spray Mop**
- For cleaning and taking care of wooden floors
- 4 x 1 pc | AS078002 | 67.20 |

**Bona Spray Mop refiller**
- Refill cartridges for the Bona Spray Mop
- 8 x 0.85 litre | AS088001 | 15.70 |

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## For repair work

### Repair set for hardwood floor with lacquered finish

<table>
<thead>
<tr>
<th>Repair set for hardwood floor with lacquered finish</th>
<th>Article no.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 sticks of hard wax with melter and varnish pen</td>
<td>AS044001</td>
<td>65.80</td>
</tr>
</tbody>
</table>

**Repair kit**
- For natural oiled surfaces. For the partial repair of natural oiled surfaces.
- Content: Repair instructions, abrasive paper P 150, abrasive wool P 360, 0.125 l BOEN Solid Finish Oil, paint brush, cleaning cloths
- 1 unit | A504S001 | 79.00 |

**Articles**
- Article no.
- Price
HOW TO CHOOSE YOUR FLOOR

There are various aspects to consider when choosing a floor. We have defined the four steps below to help you choose which floor suits you best.

1. CHOICE OF STYLE

Most of us do not really fit only one style. But looking through the four styles we have defined in our catalogue, you might find you are more prone towards one style than the others. To help you find your flooring, we recommend that you consider which style you are striving to achieve. Which style makes you feel the most comfortable and at home?

2. CHOICE OF COLOUR

Each type of wood has a distinctively characteristic colour. The BOEN product range contains a large choice of colours to suit a diverse range of furnishing styles. Our products are available in a comprehensive choice of shades ranging from light to dark.

3. CHOICE OF FORMAT

The impression created by large rooms is further enhanced by the use of large planks. Or you can choose classic 3-strip boards that enhance the natural variety of colour for each type of wood. And last but not least the one-strip formats of our 2-layer range are perfect for installing in various patterns. Please also refer to page 52.

4. CHOICE OF SURFACES

Oil-treated floors emphasise the character of the wood and give the hardwood flooring a very natural feel. Lacquered surfaces are easier to care for. You can choose a glossy lacquer or matt lacquer depending on your wishes. Please also refer to page 53.

You can experience the impression created by your chosen floor in our digital showroom at www.boen.com/products

FOLLOW US on Social Media! Get the latest news and activities! New products, technical information and tips, inspiration and blogs to help you to achieve your dream interior style.

on Facebook: facebook.com/boenflooring
on Instagram: @boenflooring
on Pinterest: boenflooring
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**PURE NORDIC COLOUR RANGE**

- The numbers indicate the available formats for each colour – see page 52 for details.
- The symbols indicate the available surface treatments for each colour – see page 53 for details.

**MODERN RUSTIC COLOUR RANGE**

- The numbers indicate the available formats for each colour – see page 52 for details.
- The symbols indicate the available surface treatments for each colour – see page 53 for details.
URBAN CONTRAST COLOUR RANGE

The numbers indicate the available formats for each colour – see page 52 for details.
The symbols indicate the available surface treatments for each colour – see page 53 for details.

CLASSIC ELEGANCE COLOUR RANGE

The numbers indicate the available formats for each colour – see page 52 for details.
The symbols indicate the available surface treatments for each colour – see page 53 for details.
BOEN performance classifications:
Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

Performance classification 1 = normal
Hardwood floors in living areas subject to normal usage. Exception: Wet areas and entrance areas.

Performance classification 2 = medium
Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

Performance classification 3 = heavy
Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

2V bevel:
Bevel on longitudinal side of the board (total of 2 on one board)

4V bevel:
Bevel on all 4 sides of the board.

BOEN FORMATS

OUR FORMATS

01 TRAFFIC 12.5 x 70 x 590 MM
02 PRESTIGE 10 x 70 x 590 MM
03 MAXI 10.5 x 100 x 833/ 1000 MM
04 FINESSE 10.5 x 135 x 1550 MM
05 LONGSTRIP 3-STRIP 14 x 215 x 2200 MM

06 PLANK 14 x 138 x 2200 MM
07 PLANK 14 x 181 x 2200 MM
08 PLANK CASTLE 14 x 209 x 2200 MM
09 CHALETINO 20 x 300 x 2750 MM
10 CHALET 20 x 200–395 x 2000–4000 MM

SURFACES

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.

LIVE PURE LACQUER
Live Pure is the new innovative product development from BOEN. Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.

LIVE NATURAL OIL
Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids compared to competitive products.

LIVE SATIN LACQUER
Very hard-wearing factory-applied 6 layer silk finish considerably reduces the care requirements and increases the durability of the parquet floor. Live Satin is cured by UV light and does not emit any dangerous chemicals or gases.

LIVE SATIN LACQUER

This 6-layer Live Matt sealing with a very low glass level makes the surface look “as oiled”. A natural look combined with the advantages of a scratch-resistant finish.

Live Satin and Live Matt Lacquers are supplied by Bona.
ENVIRONMENT

Hardwood flooring is a natural product. As a company that works wood, BOEN has been entrusted with upholding an important legacy.

CREDENTIALS

Across the globe, the Forest Stewardship Council™, FSC™, promotes an approach to forest management that is environmentally appropriate, socially beneficial and economically viable. The companies within the BOEN Group have implemented a chain-of-custody system in accordance with the standards of the FSC and are able to supply FSC-certified products. BOEN supplies products with the FSC Mix label. We hold the following licences: BOEN Bruk (Norway) FSC® C051117, BOEN Parkett Deutschland (Germany) FSC® C101713, BOEN Lietuva (Lithuania) FSC® C021510, BOEN UK FSC® C047288, BOEN US FSC® C095158. www.fsc.org, FSC – The mark of responsible forestry.

The Rainforest Alliance works to conserve biodiversity and ensure sustainable livelihoods by transforming land-use practices, business practices and consumer behaviour. www.rainforestalliance.org

The Real Wood logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits. Considerably less energy is needed to manufacture, work and store wood than is needed for other materials.

Products with the Der blau Engel (Blue Angel) seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSC™ standards. The Forest Stewardship Council™ is a well-known forest certification scheme.

BOEN’S production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding discolouration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory’s heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

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BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

WHAT CAN WE DO FOR YOU?

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